



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2565-305
Job Sheet 205040



Part No: D2565-305

Job Qty: 2 pcs

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/27/19

Job Tracking No:

Due Date: 1/17/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D2565 REV.E IPP: B 04.06.09 Reformat; changed Step 3 & 4 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Small Fab - 1	2 pcs	1/17/20		0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		JAN 06 2020
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
120	QC 5	2 pcs	1/17/20		0.00	0.00	Small Fab - Various 1		1/20/17
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		JAN 07 2020
							QC 5 - 61		
							QC 5 - 81		
130	Powdercoat - 2 White GI(S)-B4B	2 pcs	1/17/20		0.00	0.10	Powdercoat - 1 - B4B		
							Powdercoat - 2 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S245329



Part: D2565-305

Job No: 205040

Serial No/Batch: S245329

Revision: REV.E

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/07/20

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START: 11:35 CUT: 400° FINISH: 2:05			Powdercoat - 3 - B4B		BK 20-01-8
140 QC 3	2	1/17/20	Powdercoat - 4 - B4B		
pcs		0.00 0.00	QC 3 - 10		
			QC 3 - 13		
			QC 3 - 15		
			QC 3 - 17		
			QC 3 - 18		
			QC 3 - 2		
			QC 3 - 28		
			QC 3 - 3		
			QC 3 - 30		
			QC 3 - 34		
			QC 3 - 36		
			QC 3 - 41		
			QC 3 - 51		
			QC 3 - 58		
			QC 3 - 59		
			QC 3 - 68		
			QC 3 - 9		
			QC 3 - 40		DAS 40 9-85 JAN 08 2020
			QC 3 - 19		
			QC 3 - 43		
			QC 3 - 24		
			QC 3 - 61		
			QC 3 - 81		
150 Packaging 3-1 - Stock - B4B	2	1/17/20	Packaging 3 - 1 - B4B		
pcs		0.00 0.00	Packaging 3 - 2 - B4B		
			Packaging 3 - 3 - B4B ✓		DAS 80 9-89 JAN 10 2020
			Packaging 3 - 4 - B4B		
			Packaging 3 - 5 - B4B		
			Packaging 3 - 6 - B4B		
			Packaging 3 - 7 - B4B		
			Packaging 3 - 8 - B4B		
			Packaging 3 - 9 - B4B		
			Packaging 3 - 10 - B4B		
			Packaging 3 - 11 - B4B		
			Packaging 3 - 12 - B4B		
			Packaging 3 - 13 - B4B		
			Packaging 3 - 14 - B4B		
			Packaging 3 - 15 - B4B		
			Packaging 3 - 16 - B4B		
			Packaging 3 - 17 - B4B		
			Packaging 3 - 18 - B4B		
			Packaging 3 - 19 - B4B		
			Packaging 3 - 20 - B4B		
			Packaging 3 - 21 - B4B		
			Packaging 3 - 22 - B4B		
			Packaging 3 - 23 - B4B		

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DAS
40 JAN 08 2020
9-89DAS
82
9-89DAS
ST 345 80
9-89
JAN 10 2020

					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
160 QC 21 - SA	2 pcs	1/17/20	0.00 0.00	QC 21 - SA - 21 ✓	BAC	ST355
				QC 21 - SA - 70	21	JAN 10 2020
				QC 21 - SA - 53	0-33	

Part Op 110 - 1- Punch as per Dwg D2565 using DT 8313 2- Drill hole open to .316 Ø as per Dwg D2565 (one end only) 3- Flatten
Descriptions: both ends on hydraulic press as per Dwg D2565 4- Deburr
120 - QC5- Inspect part completeness to step on W/O
130 - START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____
140 - QC3- Inspect Part Finish Standard Process
150 - Identify as per dwg & Stock Location: _____
160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	4 ft (2 ea)	110-Small Fab - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	M304TR0.750W.049	4	34	0

Part Specifications

Specifications could not be found.

